

Date: Tuesday, 10/06/2008 12:54:13 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: PACKER				
<b>Job Number</b>	: 39780							
<b>Estimate Number</b>	: 10225							
<b>P.O. Number</b>	:			<b>Part Number</b>	: D2150			
<b>This Issue</b>	: 10/06/2008	S.O. No. :		<b>Drawing Number</b>	: D2150 REV. A			
<b>Prsht Rev.</b>	: NC			<b>Project Number</b>	: N/A			
<b>First Issue</b>	: / /	Type :		<b>Drawing Revision</b>	: A			
<b>Previous Run</b>	: 36918			<b>Material</b>	:			
<b>Written By</b>	:			<b>Due Date</b>	: 17/06/2008			
<b>Checked &amp; Approved By</b>	<u>JUL 08.6.10</u>			<b>Qty:</b>	40	<b>Um:</b> Each		
<b>Comment</b>	: Est C 00.11.27 Re-format (mpp 2101) EC							
	Est Rev:D 06-08-23 Now on Waterjet			JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet  1.5
		Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.0500 sf(s) Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch: <u>107572 AB 8-6-11</u>
2.0	WATER JET	FLOW WATER JET  
		Comment: FLOW WATER JET 1-Cut as per Dwg D2150 Dwg Rev: <u>A</u> 8-6-11 Prog Rev: <u>A</u> 42
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE   <u>AB 8-6-11</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK   <u>S 08/06/13 (42)</u> counted
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1   <u>E 08/06/13 (92)</u>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/06/2008 12:54:13 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 39780

Part Number: D2150

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1



HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Fx 08/06/13 (42)

7.0 POWDER COATING



POWDER COATING



m10 7925

(42)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

START TIME: 10:30

OVEN TEMPERATURE: 315 C

FINISH TIME: 11:00

Fx/927

08/06/17

8.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



(42x)

Comment: INSPECT POWDER COAT

M/

08/06/17

9.0 PACKAGING 1



PACKAGING RESOURCE #1



(42x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 17

8/4/17

SC

10.0 QC21



FINAL INSPECTION/W/O RELEASE



08/06/19 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39180
Description: Packer	Part Number:	D2150
Inspection Dwg: D2150	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

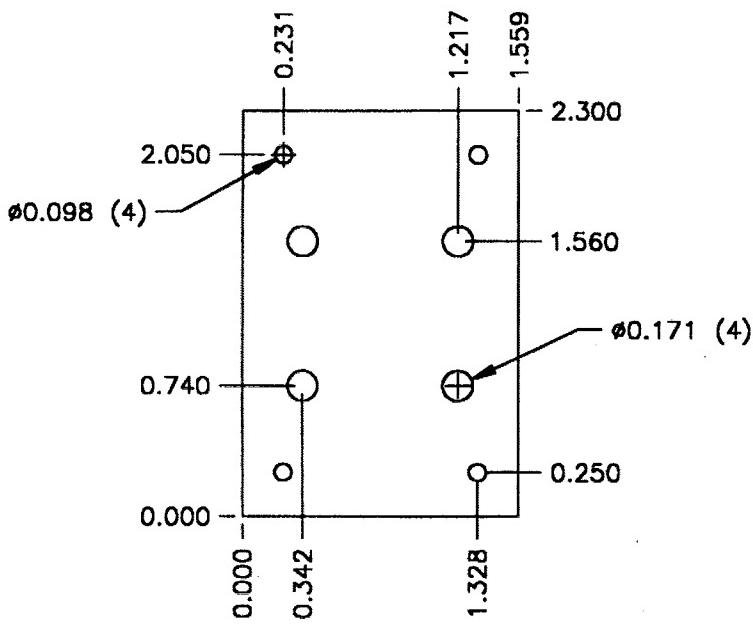
## X First Article      Prototype

Measured by:	<u>VB</u>	Audited by:		Prototype Approval:	N/A
Date:	<u>8-6-11</u>	Date:		Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	04.09.28	New Issue	KJ/JLM	SJL

**DART**

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2150	REV. A SHEET 1 OF 1
DATE 95:05:01		TITLE PACKER	SCALE 1:1

**RELEASED**  
96/06/13 BW

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31780

MATERIAL: 2024-T3, 0.040 THICK  
FINISH: WHITE POWDER COAT HI-GLOSS